

Frame Specifications

I.D. (inches)	O.D. (inches)	CORNER HOLE LOCATIONS (inches)	HOLE THREAD SIZE	FRAME THICKNESS (inches)	FLAT AND PARALLEL ± (inches)	MAXIMUM PRINT AREA (inches)
5 x 5	6.810 x 6.810	5.875 x 5.875	10-32	0.747 ± .003	.003	2 x 2
8 x 10	9.625 x 11.625	8.500 x 10.750	1/4-20	0.750 ± .010 0.750 ± .002	.010 (as cast) .003 (precision)	4 x 4
12 x 12	14.00 x 14.00	13.00 x 13.00	1/4-20	1.000 ± .002	.003	6 x 6
12 x 17	15.00 x 20.00	13.00 x 18.00	1/4-20	1.000 ± .002	.003	6 x 9
15 x 15	17.75 x 17.75	16.00 x 16.00	1/4-20	1.000 ± .002	.003	8 x 8
20 x 20	23.00 x 23.00	21.00 x 21.00	1/4-20	1.000 ± .003	.003	10 x 10
24 x 24	27.50 x 27.50	26.00 x 26.00	1/4-20	1.000 ± .003	.003	12 x 12

*Subject to technical alterations.